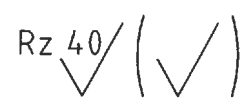


D



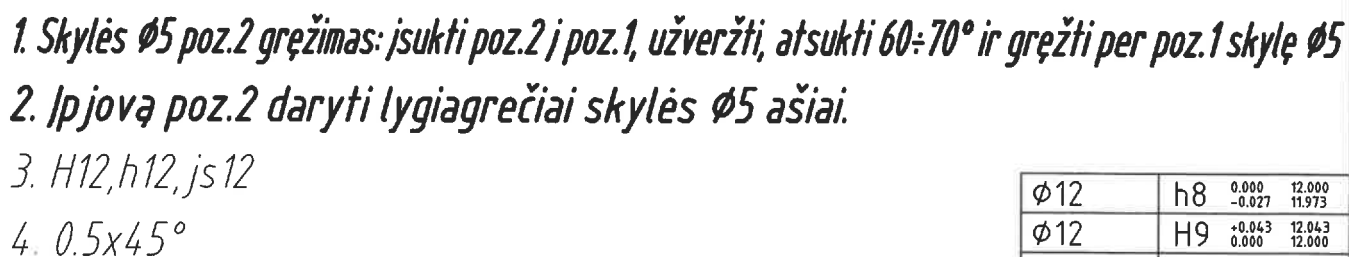
Technical drawing of a bolt and nut assembly. The bolt is shown in a side view with dimensions: head diameter $\phi 21.8$, head length 27, shank diameter $\phi 5$, shank length 14, and total length 32. The nut is shown in a top view with dimensions: outer diameter $\phi 12$, inner diameter $\phi 6$, and height 1.5. The bolt is labeled M14 x 1. The nut is labeled S19. A note indicates that the bolt must fit snugly with the hexagonal nut.

- Skylės Ø5 poz.2 gręžimas: jsukti poz.2 į poz.1, užveržti, atsukti 60÷70° ir gręžti per poz.1 skylę Ø5
- Įpjovą poz.2 daryti lygiagrečiai skylės Ø5 ašiai.
- H12, h12, js12
- 0.5x45°

Ø12	h8	0.000 -0.027	12.000 11.973
Ø12	H9	+0.043 0.000	12.043 12.000
Dimen.	Fit		

AB "ORLEN Lietuva" Mechanikos skyrius				Surface		Scale 1.5:1		Position -		Quantity -		
						Rev.02		Brėž.Nr. AN-03-713		-		
				Date	Name	Adaptorius M10 "Furman", Šešiakampis S27						
				Drawn	2024.02.15							A. NORKUS
				Checked	2024.02.15							K. Seveliovas
				Standard								
						Plienai 35; 45; 40X						
State	Changes	Date	Name	Filename	AdaptoriusM10Furman						Page -	
										Pg -		

D



Ø12	h8	0.000 -0.027	12.000 11.973
Ø12	H9	+0.043 0.000	12.043 12.000
Dimen.	Fit		

AB "ORLEN Lietuva" Mechanikos skyrius				Surface		Scale 1.5:1		Position -		Quantity -	
						Rev.02		Brėž.Nr. AN-03-714			
				Date	Name	Adaptorius M12 "Furman", Šešiakampis S27					
			Drawn	2024.02.15	A. NORKUS						
			Checked	2024.02.15	K. Seveliovas						
			Standard								
						Plienas 35; 45; 40X					
State	Changes	Date	Name	Filename	AdaptoriusM12Furman				Page -		Page -
									2024-02-15		

1

2

3

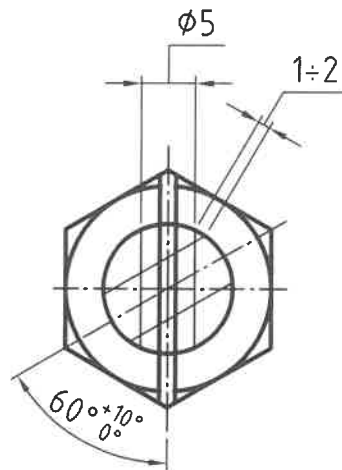
4

A

B

C

D



Prasukus $60^{\circ} \div 70^{\circ}$ skylės $\varnothing 5$ persidengia jau be jokio įveržimo

AB "ORLEN Lietuva"
Mechanikos skyrius

Surface

Scale 1.5:1

Position - Quantity -

Rev.02

Brėž.Nr. AN-03-71.5

Date

Name

Drawn 2024.02.15

A. NORKUS

Checked 2024.02.15

K. Seveliovas

Standard

Paaiškinimas prie poz.2

"Furman"

Assembly dwg.

Page

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Pg

State	Changes	Date	Name	Filename
				AdaptoriusM12Furman

2024-02-15